

**Garant****Indexable insert for turning VC.T 110302, for finish machining, Grade: HB7415-1****Order data**

|              |                 |
|--------------|-----------------|
| Order number | 261364 HB7415-1 |
| GTIN         | 4062406749750   |
| Item class   | 21G             |

**Technical description**

|                                      |                    |
|--------------------------------------|--------------------|
| Cutting depth $a_p$                  | 0.05 - 1.5 mm      |
| Number of changes/inserts            | 2                  |
| Tolerance                            | M                  |
| Grade                                | HB7415-1           |
| Feed $f$                             | 0.05 - 0.3 mm/rev. |
| Tool material                        | Carbide            |
| Cutting speed $v_c$ main application | 50 - 110 m/min     |
| ISO code indexable insert            | VCMT 110302        |
| Corner radius                        | 0.2 mm             |
| Finishing/roughing assignment        | Finishing          |

|                       |                              |
|-----------------------|------------------------------|
| Main application      | S                            |
| Secondary application | M                            |
| Cutting conditions    | continuous                   |
| Chip breaker          | TIS                          |
| Type of product       | Indexable insert for turning |